

OPER.	NAME OF OPERATION	Mch. No.	NAME OF MCH.	Capacity per Hf.	REMARKS.	FIXTURE NUMBER	NAME OF FIXTURE	MATERIAL	N ^o Reqd.	REMARKS.
1	CUTTING OFF NOSE END	23	POTTER & JOHNSTON P. & J.							
2	MILLING OFF BASE END	100 64	HENDEY "			# 9	V BLOCK	CAST IRON	2	1 Section right & 1 Left
3	ROUGH TURNING OUTSIDE DIA.	118 35	LE BLOND LE BLOND			# 13A # 13B # 13C # 14B	STUB ARBOR " " NUT TURRET (BODY) " (HANDLE)	SIMI. STEEL " " " " " "	1 1 1 1	
4	FINISH TURNING OUTSIDE DIA.	137	LE BLOND			# 13A # 13B	STUB ARBOR " " NUT	SIMI. STEEL " "	1 1	
5	FINISH TURNING BASE	32	LE BLOND 16"			# 16A # 10B	HINGE CHUCK " " CAP	CAST IRON " "	1 1	
6	ROUGH BOREING INSIDE DIA, DISC SEAT, & POWDER POCKET	43	WARNER & SWASSEY			# 11	SPLIT CHUCK	SIMI. STEEL	1	
7	FINISH BOREING INSIDE DIA, DISC SEAT, & POWDER POCKET.	40	W & S			# 11	SPLIT CHUCK	SIMI. STEEL	1	
8	1ST INSPECTION									
9	CUTTING RECESS, DOVETAIL, & WAVED RIBS.	34	LE BLOND 16"			# 10A # 10B # 12A # 12B # 14A # 14B # 15	HINGE CHUCK (BODY) " " CAP WAVING TOOL CASE " " COVER TURRET (BODY) " HANDLE CAM RING	CAST IRON " " SIMI. STEEL " " " " " " CAST IRON	1 1 1 1 1 1 1	
10	CLOSEING NOSE									
11	BOREING INSIDE RADIUS OF NOSE & TURNING OUTSIDE RADIUS FACING NOSE REAMING & TAPPING	28	LE BLOND 16"			# 11	SPLIT CHUCK	SIMI. STEEL	1	