

BR1Q

$\frac{9}{32}$ " - 24 P. ALAM.  
2 HOLES.

$\frac{9}{32}$ " - 24 P. USF.

DRILL FOR  $\frac{1}{8}$ " PIPE TAP

$\frac{1}{4}$ " PIPE TAP

REAM IN PLACE  $\frac{21}{32}$ "

