

#56 Jumpseat Body. Including risers.

	Mtl.	Lab.	O.H.	Tot.Lab.	Cost.
1/3 added to lumber.					
200 pcs. side sills 1 1/2 x 1 7/8 x 53 H.W. 361' @ 4 1/2	16.25	7.65	50%	11.48	27.73
200 " end sills 1 1/2 x 2 1/2 x 25 3/4 H.W. 238' @ 4 1/2	10.71	5.25	"	7.87	18.58
200 " Bk. Cor. Posts 1 x 1 x 11 3/8 H.W. 25' @ 4 1/2	1.13	2.75	"	4.13	5.26
200 " Ft. Cor. Posts. 3/4 x 1 1/2 x 6 3/4 H.W. 22' @ 4 1/2	.99	2.25	"	3.37	4.36
200 " Ft. Side Posts 3/4 x 1 1/2 x 10 1/2 H.W. 28' @ 4 1/2	1.26	2.50	"	3.75	5.01
200 " Ctr. Side Posts 3/4 x 1 1/2 x 10 1/2 H.W. 24' @ 4 1/2	1.08	2.25	"	3.37	4.45
200 " Side Rails 3/4 x 1 1/2 x 30 3/4 H.W. 71' @ 4 1/2	3.19	2.60	"	3.90	7.09
100 " Bk. end rails 3/4 x 1 1/2 x 26 3/4 H.W. 31' @ 4 1/2	1.39	1.15	"	1.72	3.11
200 " Risers 1 3/16 x 3 x 16 5/8 H.W. 138' @ 4 1/2	6.21	2.35	"	3.53	9.74
100 " Back Risers 3/4 x 3 x 27 1/2 B.W. 76' @ 4	3.04	.85	"	1.28	4.32
200 " Side Panels 1/2 x 10 1/2 x 58 B.W. 704' @ 4	28.16	9.50	"	14.25	42.41
100 " Bk. end panel 1/2 x 11 1/2 x 26 3/4 B.W. 178' @ 4	7.12	3.40	"	5.10	12.22
100 " Ft. end panels 1/2 x 6 3/4 x 26 1/2 B.W. 105' @ 4	4.20	2.75	"	4.13	8.33
100 " Bottoms 7/16 x 23 x 46 3/4 B.W. 623' @ 4	24.92	6.00	"	9.00	33.92
Glue up sills		1.50	"	2.25	2.25
Dado corners of sills		1.00	"	1.50	1.50
Bench Room Labor					
Frame up body		4.50	"	6.75	6.75
Sand frame on disc		2.00	"	3.00	3.00
Panel body		7.50	"	11.25	11.25
Screw & Plug		4.00	"	6.00	6.00
Sand panels on disc		2.50	"	3.75	3.75
Clean up iron & finish		20.00	"	30.00	30.00
Put in bottoms		2.00	"	3.00	3.00
Put in dash feet		1.00	"	1.50	1.50
Put in Risers on seats		8.00	"	12.00	12.00
400 pcs. 1 1/2 #12 F.H. Screws. 2 7/9 gr. @ 17	.47				.47
600 " 1" #11 F.H. Screws 4 1/6 " @ 13	.54				.54
800 " 5/8 #9 F.H. Screws 5 5/9 " @ 10	.56				.56
600 " 1 1/2 #12 F.H. Screws 4 1/6 " @ 18	.75				.75
7200 " 3/8 #10 F.H. Screws 50 gr. @ 11	5.50				5.50
400 " 3/8 x 3 1/2 x 3 1/2 Oval corners @ 1	4.00				4.00
200 " 3/8 x 27 Oval strips @ 2	4.00				4.00
100 " 3/8 x 20 3/4 " " @ 2	2.00				2.00
200 " 3/8 x 18 " " @ 2	4.00				4.00
Carried forward .....	131.47	105.25		157.88	289.35

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Brought forward	131.47	105.25		157.88	289.35
7800 pcs. 1" #16 C.S.Nails. 7 lbs. @7		.49			.49
1800 ft. 3/8 Rattan mldg. 23 lbs. @13		2.99			2.99
16200 pcs. 1/8" #20 Mld Nails.					
2 1/6 lbs. @14		.30			.30
6000 " 1" #14 nails. 8 1/2 lbs. @3 1/2		.32			.32
1000 " 1 1/2" #14 " 2 lbs. @3		.05			.06
10 lbs. Glue @12		1.20			1.20
200 pcs. 3/16 x 1 1/2 Step bolts @1.20		2.40			2.40
100 prs. #5253 dash feet.					
87 1/2 lbs. @6 1/2		5.47			5.47
100 pcs. 3/8 x 5/8 x 23 Oval					
125 lbs. @2.20		2.75			2.75
Cut off		.05	65%	.08	.08
Drill & C'sink		.15	"	.25	.25
200 pcs. 1/4 x 3/8 Rivets. 5 lbs. @4 1/3		.22			.22
Rivet & Grind		.75	"	1.24	1.24
	147.67	106.20		159.45	307.12

Small seat for above

200 pcs. Bottom Boards 3/4 x 11x 23 H.W.					
468' @4 1/2	21.06	3.25	50%	4.88	25.94
100 " Backs 3/4 x 5 1/2 x 23 H.W.					
117' @4 1/2	5.27	2.20	"	3.30	8.57
	26.33	5.45		8.18	34.51