

Sept. 19, 1912.

Summary of prices on 100 seven passenger 1913
model fore-door Automobile Bodies (Aluminum)
when taken from Motor Co. to paint and trim
complete.

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Paintshop,	1560.98
Trimshop,	<u>7824.61</u>
	9385.59

(140⁰⁰
has 5%)

TRIMMING SHOP.

Sept. 19-12.

Trimming 100 seven passenger 1913 model fore-door
Automobile Bodies.

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Material.

20 % added to leather for waste.

Tonneau Back,	100 pcs.	33" x 69",	1898 ft.	@ 24 $\frac{1}{2}$ ft.	465.01
	200 "	28" x 54 $\frac{1}{2}$	2520 "	" " "	617.40
Front Back	100 "	56" x 31"	1446 "	" " "	354.27
	200 "	29" x 21"	1015 "	" " "	248.67
Tonneau cushion	100 "	60" x 36"	1800 "	" " "	441.00
Front cushions	200 "	36" x 31"	1860 "	" " "	455.70
Doors	400 "	10" x 18"	600 "	" " "	147.00
	400 "	23" x 18"	1380 "	" " "	338.10
	400 "	14" x 8 $\frac{1}{2}$ "	396 "	" " "	97.02
Front Body Panel	200 "	21" x 15"	524 "	" " "	128.38
	100 "	11 $\frac{1}{2}$ " x 44"	421 "	" " "	103.14
Roll Sticks,	200 "	44" x 4-1/2"	330 "	" " "	80.85
			<u>14190 ft.</u>		

Rexine, Front Seat	100 pcs.	21" x 50"	58-1/3 yds.	@ 60 ¢	35.00
Pantasote Welt,			2600 "	@ 6 $\frac{3}{4}$ ¢	175.50
F. L. Hessian			600 "	@ 8 $\frac{3}{4}$ ¢	52.50
Double Buckram,			75 "	@ 14 ¢	10.50
Rexine Binding,			1200 "	@ 4 ¢	48.00
Rexine,			50 "	@ 47 $\frac{1}{2}$ ¢	23.75
Enamelled Duck			133-1/3 "	@ 35 ¢	46.66
Carpet,	100 pcs.	44" x 36"	122-1/4 "	@ 1.40	171.15
	100 "	44" x 4"	13-1/2 "	@ 1.40	18.90
Wadding			1000 "	@ 2-7/8	28.75
Hair			4100 lbs.	@ 21 ¢	861.00
Moss			2000 "	@ 6 $\frac{1}{2}$ ¢	130.00
Leathermet Nails,			44200 "	@ 76 ¢ M	33.60
Clinch Buttons,	21600 "		150 Gr.	@ 11 $\frac{1}{2}$ ¢	17.25
Back Springs,	1600 "		11-1/9 "	@ 1.60 "	17.78
Cushion Springs,			100 sets	@ 6.75	675.00
Mill Board,	200 sheets,		600 lbs.	@ 2 $\frac{1}{4}$ ¢	13.50
Roll Stick	100 pcs.	wood 43 x 1-3/4	70 ft.	@ 4 ¢	2.80
" "	100 "	metal " "	80 lbs.	@ 2 $\frac{3}{4}$ ¢	2.20
Cement,			2 gal.	@ 1.25	2.50
Paste			50 lbs.	@ 7 ¢	3.50
Thread,			12 $\frac{1}{2}$ "	@ 60 ¢	7.50
Tacks,			100 "	@ 8 ¢	8.00
Fasteners & Eyelets, #1,	800 pcs.		5-5/9 Gr.	@ 3.05	16.95
" " #6	200 "		1-7/18 "	@ 3.05	4.23
Screws, nickle, 3/4 x 5	400 "		2-7/9 "	@ 22 ¢	.61
Cushion straps			200 pcs.	@ 3 ¢	6.00

5889.67

Labor.

			<u>Net</u>		<u>Tot.</u>
			Lab.	O.H.	Lab.
Labor,				75 %	
Cutting,	200 hrs.	@ 28 ¢,	56.00	"	98.00
Pasting,			20.00	"	35.00
Stitching,			65.00		113.75

PAINTSHOP

Sept. 19/1912.

Painting 100 seven passenger 1913 model, fore door,
aluminum automobile bodies.

Operations	Material		Labor	O.H.	Tot.	Lab. Cost	
Prime inside	16-2/3 gal. Prime	1.50	25.00	22.00	75%	38.50	63.50
Clean Metal	100 " Gas.	.15	15.00)	50.00	"	87.50	108.50
	200 Sheets Emory	.03	6.00)				
Metal Prime	6 1/2 gal. Prime	2.25	14.06	25.00	"	43.75	57.81
Putty	150 lbs. Putty	.10	15.00	30.00	"	52.50	67.50
Sand & metal load	200 sheets paper	1/4	1.00)	35.00	"	61.25	86.06
	25 lbs. steel wool	3 1/4	7.81)				
	80 lbs. metal load	.20	16.00)				
1st surfacer	75 lbs. S.P. Surfacor.	.20	15.00	25.00	"	43.75	58.75
2nd & slush	75 lbs. " "	.20	15.00)	50.00	"	87.50	119.37
	18 3/4 gal. inside Blk.	.90	16.87)				
1st color varnish	16 2/3 gal. Colored rub	3.50	58.33	40.00	"	70.00	128.33
2nd color varnish	16 2/3 gal. colored rub	3.50	58.33	40.00	"	70.00	128.33
3rd color varnish	16 2/3 gal. colored rub	3.50	58.33	40.00	"	70.00	128.33
Rub Varnish	100 lbs. Gd. pumice	.02	2.00	125.00	"	218.75	220.75
Stripe	12 1/2 lbs. drop blk.	.20	2.50)	40.00	"	70.00	76.25
	3 1/8 lbs. flake white	.30	.94)				
	3 1/8 lbs. Prus. Blue	.90	2.81)				
Water Rub				25.00	"	43.75	43.75
Clean up				10.00	"	17.50	17.50
Finish	25 gal. Fin. Var.	3.25	81.25	100.00	"	175.00	256.25
			411.23	657.00		1149.75	1560.98

TRIMMING SHOP, Sept. 19, 1912.

Trimming 100 seven passenger 1913 model fore-door
Automobile bodies.

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Final 5889.67

	<u>Net Labor.</u>	<u>O. H.</u>	<u>Total Labor</u>	
Pressing Rear Back,	28.00	75 %	49.00	
Pressing Front Back,	20.00	"	35.00	
Pressing Front Cushion	30.00	"	52.50	
Pressing Front Cushion	30.00	"	52.50	
Pressing Rear Cushion	45.00	"	78.75	
Putting springs in cushion	55.00	"	96.25	
Trimming Body,	<u>400.00</u>	"	<u>700.00</u>	
	749.00		1310.75	1310.75

100 pairs Small Seats for above.

Material.

20 % added to leather for waste.

Leather,	200 pcs. 25 x 25	882 ft. @ 24 $\frac{1}{2}$ ¢ ft.	216.09
	200 " 7 $\frac{1}{2}$ x 20 $\frac{1}{2}$	255 " @ " "	62.47
	200 " 6 x 19	190 " @ " "	46.55
Double Buckram	200 " 20 x 20	55 yds. @ 14 ¢	7.70
Clinch Buttons,	3400 prs.	25-11/18 gr. @ 11 $\frac{1}{2}$ ¢	2.72
Leathermet Nails	9600	9600 Gr. @ 76 ¢	7.29
Pantasole Welt,		500 yds. @ 6-3/4 ¢	33.75
Hair		500 lbs. @ 21 ¢	105.00

Labor.	<u>Net Labor.</u>	<u>O. H.</u>	<u>Tot. Labor.</u>	
Cutting,	10.00	75 %	17.50	
Stitching,	1.50	"	2.62	
Trimming,	<u>70.00</u>	"	<u>122.50</u>	
	81.50		142.62	<u>142.62</u>
		Total		7824.61