

100 #105 Gears, Drop Axle, Full Length Bed Piece, Double Reach, 23".

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	<u>Material</u>	<u>Labor.</u>	<u>O.H.</u>	<u>Tot. Lab.</u>	<u>Cost.</u>
15/16 x 6 1/2 F.P.S. Axles, 100 sets @ 1.87 1/2	187.75				187.75
Forming,		1.75	65%	2.89	2.89
Welding,		7.00	"	11.55	11.55
Setting,		2.25	"	3.71	3.71
Grinding,		1.00	"	1.65	1.65
Axle Beds, 200 pcs. 1 1/2 x 2 1/2 x 50 H.W. 1/3 added, 277 ft. @ 4-1/2	12.46	8.00	50%	12.00	24.46
Fit and Glue Beds,		4.00	50%	6.00	6.00
Glue, 1-1/2 lbs. @ 18 1/2 ¢,	.28				.28
Sand and Finish,		6.00	50%	9.00	9.00
Priming Axles, 200 pcs. 1 gal. @ 1.10	1.10	.50	55%	.78	1.88
Clip and File Front Axle,		4.00	65%	6.60	6.60
#1047 Couplings, 2B, No eyes or bolts, 100 pr. @ 11-7/8	11.88				11.88
1 x 5/16 #2157E Plain clip Yokes, 200 pcs. 16-2/3 lbs. @ 4-7/8,	.81				.81
#1001 x 3-1/4 x 5/16 Axle Clips, 200 pcs. @ 1.26	2.52				2.52
#2152K, 1-1/16 x 5/16 Clip Yokes, 200 pcs. 16-2/3 lbs. @ 5-1/5	.87				.87
#1001 x 3-3/4 x 5/16 Axle Clips, 100 pcs. @ 1.45	1.45				1.45
#1007 x 4-3/4 x 5/16 Spring Bar Clips 200 pcs. @ 2.12	4.24				4.24
#2152F, 1-3/16 x 5/16 Clip Yokes, 200 pcs. 16-2/3 lbs. @ 5-1/5,	.87				.87
#849B Fifth Wheel, 100 sets, 750 lbs. @ 6-3/4,	50.61				50.61
Net extra for fitting, 100 sets @ 6 ¢,	6.00				6.00
Taking down Fifth Wheel, Rear Axle, Clip and File, attach stay braces and spring,		.35	65%	.58	.58
Rear Spring, 1 1/2 x 4 x 37 x 8 1/2, 50 prs. 1925 lbs. @ 5 ¢,	96.25	3.50	65%	5.78	5.78
Front Spring, 1 1/2 x 3 x 37 x 7-3/4, 50 prs. 1562 lbs. @ 5 ¢,	78.10				78.10
Priming Springs, 1 1/2 gal. @ 1.10	1.65	1.50	55%	2.32	3.97
#2000E Stay Braces, 100 pr. @ 10 1/2 ¢,	10.50				10.50
#1001 x 3 1/2 x 5/16 Axle Clips, 400 pcs. @ 1.26	5.04				5.04
#2152K 1-1/16 x 5/16 Clip Yokes, 200 pcs. 16-2/3 lbs. @ 5-1/5	.87				.87
#2152F 1-3/16 x 5/16 Clip Yokes, 200 pcs. 16-2/3 lbs. @ 5-1/5	.87				.87
#1009 x 3-3/4 x 5/16 Side Bar Clips 200 pcs. @ 1.72	3.44				3.44
#1027 Sad. Clips & Plate, #3A, 100 sets @ 6.18	6.18				6.18
Clip and Grind Springs, #1003D 21 x 3 1/2 Bailey Hangers, 100 pr. @ 65 1/2 ¢,	65.50	4.00	65%	6.60	6.60
Priming Hangers, 1/4 gal. @ 1.10	.28	.80	55%	1.24	1.52
#2121 1/2, 1 1/2 x 3/4 Short Spring Clips, 200 pcs. @ 2.78	5.56				5.56
	<u>555.08</u>	<u>44.65</u>		<u>70.70</u>	<u>625.78</u>

#108 - Gear

	<u>Material.</u>	<u>Labor.</u>	<u>O.H.</u>	<u>Tot. Lab.</u>	<u>Cost.</u>
Brought Forward,	555.08	44.65		70.70	625.78
#2121 $\frac{1}{2}$, 1 $\frac{1}{2}$ x 1 Short Spring Clips, 200 pcs. @ 2.78	5.56				5.56
#2157E, 1 $\frac{1}{2}$ x 5/16 Clip Yokes, 400 pcs. 34 lbs. @ 4-7/8	1.64				1.64
Clip spring to head block, Head Blocks, 200 pcs. 1 $\frac{1}{2}$ x 1 $\frac{3}{4}$ x 20 H.W. 1/3 added, 97 ft. @ 6¢,	5.82	1.50	65%	2.47	2.47
Priming Head Blocks, 100 pcs. 1/4 gal. @	.28	.15	55%	.23	.51
#1027 Sad. Clips, #1-3/4A, no plate, 200 pcs. @ 4 $\frac{3}{8}$	9.62				9.62
Bolting Head Block to circle, 1-3/4 x 1/4 Tire Bolts, 200 pcs. @ 20 ¢,	.40	.50	65%	.83	.83
Reach Woods, 200 pcs. 1 x 1 x 58" H.W. 1/3 added, 106 ft. @ 8¢,	8.48	7.50	50%	11.25	19.73
Priming Reach Woods, 200 pcs. 1/2 gal. @ 1.10	.55	.30	55%	.47	1.02
Cutting Channel Reach Steel, 200 pcs. Punching " " " 200 holes		.14	65%	.23	.23
Attaching " " " 200 pcs.		.60	"	.99	.99
#2058A x 3/4 x 4' 9" Channel, 200 pcs. 218 lbs. @ 3 ¢,	6.54	2.00	"	3.30	3.30
1-1/16 x 6 Truss Head Rivets, 800 pcs. 10 lbs. @ 5 ¢,	.50				.50
1 $\frac{1}{2}$ x 3/16 Carriage Bolts, 400 pcs. @ 21 ¢,	.84				.84
Assembling Front of Gear,		3.75	65%	6.18	6.18
1 $\frac{1}{2}$ x 1/4 Carriage Bolts, 200 pcs. @ 21¢,	.42				.42
1 $\frac{1}{4}$ x 1/4 " " 400 " @ 21¢,	.84				.84
2 x 1/4 " " 400 " @ 22¢,	.88				.88
Assembling Rear of Gear and true up		3.75	65%	6.18	6.18
1 $\frac{1}{2}$ x 3/16 Carriage Bolts, 400 pcs. @ 21.84					.84
True Loops,		3.00	65%	4.95	4.95
	<u>598.29</u>	<u>70.84</u>		<u>112.29</u>	<u>710.57</u>